

Grinder Breakers
THOR 300/400



Velati grinder breakers type THOR 300/400 – entirely made of stainless steel and materials suitable for contact with foodstuff, pursuant to MOCA regulations and Hygienic Design principles – have been designed to process fresh, chilled, and frozen meats up to -20°c for medium and large industries.

THOR types 300/400 are equipped with a 670 lt hopper and two screws, one for grinding and the other for breaking. Raw materials are processed by the first worm that crushes the frozen meat blocks or transfers the fresh meat without smelling it directly to the next phase.

After the first step, the roughed ground product reaches the grinding worm which feeds the cutting mouth having a diameter of 300 or 400 mm.

Grinder worm is controlled by inverter, and it has a variable speed, the breaking one instead has a fixed speed. Thanks to the specific transmission performed by Velati, knives rotate with a fixed speed even if higher that the feeding worm. Through a specific optional setup, optional, it is possible to get a same rotation speed for both knives and feeding worm. The minimum achievable grain size 8 mm, while the maximum achievable one with grinding plates is up to 9 t/h.

All Velati machines are equipped with IP69k touch screen control panels with an intuitive user interface, and they can be supplied as stand-alone machines as part of new automated production lines pr as part of existing lines.

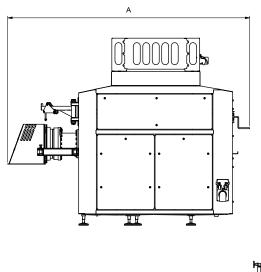
Grinder THOR 300-400

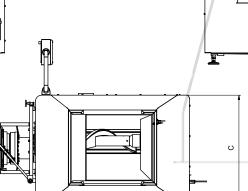
| MODEL | | Thor 300 | Thor 400 |
|-----------------------------|-----|----------------|----------|
| Hopper capacity | I | 670 | |
| Hourly capacity | t/h | 5 - 8,1 | 5,5 - 9 |
| Breaker motor power | kW | 22 | |
| Grinding motor power | kW | 110 | 132 |
| Frozen blocks dimensions | mm | 600x400x200 | |
| Temperature range | °C | - 20°C / + 4°C | |

| MODEL | | Thor 300 | Thor 400 | |
|-----------|---|----------|----------|------|
| Plates Ø | | mm | 300 | 400 |
| Dimension | Α | mm | 3600 | |
| | В | mm | 2900 | |
| | С | mm | 1850 | |
| Weight | | kg | 5500 | 5600 |

*Dimensions given in this information sheet are guidelines and may vary. Performance

refers to a brand new machine, in normal climatic conditions and for use as specified in the User Manual. Different equipment may cause some values to vary.







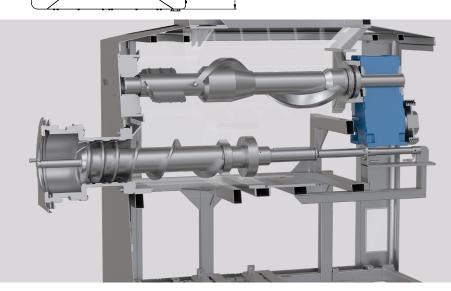
Lifter for trolleys



Level sensor



Temperature sensor













ECHNICAL SPECIFICATIONS

